



EP319

**Product name**  
Earth Positive® Women's Crewneck Sweatshirt

**Fibre composition / Yarn type**  
100% GOTS Organic Cotton Compact Spun

**Fabric type / Weight**  
3-ply french terry brushed 300 g/m²

**Commodity code**                      **Origin**  
6110 2099 00                              India

**Available sizes**  
XS S M L XL 2XL

**Certifications**



Available colours

  
Black  
BL

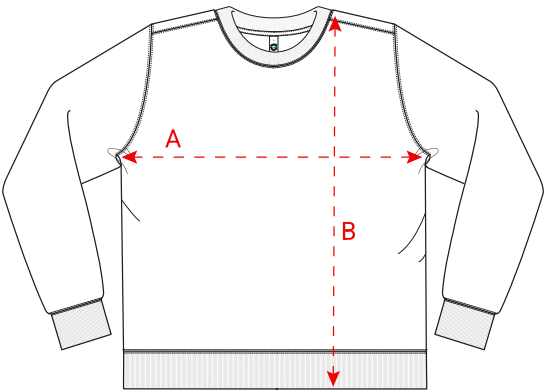
  
White  
WH

  
Baby Pink  
BP

  
Fawn  
FA

  
Light  
Heather  
LHE

  
Slate Green  
SLGR



Size spec

| Size | Width (A) |      | Length (B) |      |
|------|-----------|------|------------|------|
|      | cm        | inch | cm         | inch |
| XS   | 46.5      | 18¼  | 60         | 23¼  |
| S    | 49        | 19¼  | 62         | 24   |
| M    | 51.5      | 20¼  | 63.5       | 24½  |
| L    | 54        | 21¼  | 65         | 25¼  |
| XL   | 56.5      | 22¼  | 66.5       | 25¾  |
| 2XL  | 59        | 23¼  | 66.5       | 26   |



## Discharge printing suitability

Important: This guide serves as a general reference, and results may vary. We strongly recommend testing prior to production.

| Core colours                            |   | Solid colours |          |              |
|-----------------------------------------|---|---------------|----------|--------------|
|                                         |   | Very Good     | Moderate | Not Suitable |
| <div>Black</div> <div>BL</div>          | ✓ |               |          |              |
| <div>White</div> <div>WH</div>          | ✓ |               |          |              |
| <div>Baby Pink</div> <div>BP</div>      | ✓ |               |          |              |
| <div>Fawn</div> <div>FA</div>           |   |               |          | ✓            |
| <div>Light Heather</div> <div>LHE</div> |   |               | ✓        |              |
| <div>Slate Green</div> <div>SLGR</div>  |   |               | ✓        |              |



## Printing Guide

| Print type                                | Print type         | Printing suitability<br>0 = Not Suitable, 1 = Poor, 2 = Moderate, 3 = Good, 4 = Very Good, 5 = Excellent | Printing recommendations                                                                                                |
|-------------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Fleece 100% Organic Cotton Sueded Colours | Screen print       | ★★★★★                                                                                                    | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                           | Discharge          | ★★★★★                                                                                                    | The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page. |
|                                           | Transfer (Sticker) | ★★★★☆                                                                                                    | Follow manufacturer's recommendations for curing settings.                                                              |
|                                           | Direct to garment  | ★★★★☆                                                                                                    | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                           | Embroidery         | ★★★★★                                                                                                    | Direct embroidery, stitched patch, labels                                                                               |

**\*Maximum heat recommendation for back neck label** Fusing 180°C / 3-6 sec, 6 psi  
Curing 180°C / 1 min

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|--------------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Fleece 100% Organic Cotton Heather Colours | Screen print       | ★★★★★                                                                                                    | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                            | Discharge          | ★★★★☆                                                                                                    | The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page. |
|                                            | Transfer (Sticker) | ★★★★☆                                                                                                    | Follow manufacturer's recommendations for curing settings.                                                              |
|                                            | Direct to garment  | ★★★★☆                                                                                                    | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                            | Embroidery         | ★★★★★                                                                                                    | Direct embroidery, stitched patch, labels                                                                               |

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