



EP312

**Product name**  
Earth Positive® Short Sleeve Sweatshirt

**Fibre composition / Yarn type**  
100% GOTS Organic Cotton Compact Spun

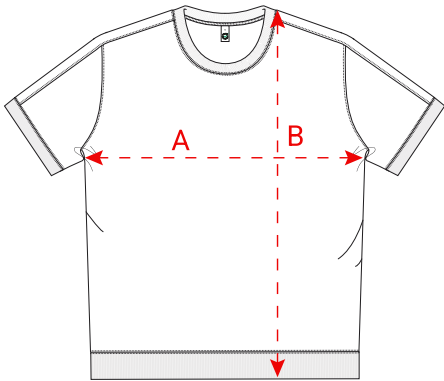
**Fabric type / Weight**  
Brushed Fleece 3-ply 8.9 oz/yd² 300 g/m²

**Commodity code**                      **Origin**  
6110 1000 10                      India

**Available sizes**  
XS S M L XL 2XL 3XL

**Certifications**





**Available colours**



Black  
BL



Dark Navy  
NA



Black  
Heather  
BLHE



Light Blue  
Heather  
LBHE



Light  
Heather  
LHE



Dark  
Heather  
DHE

**Stone Washed**



Stone  
Washed  
Grey  
SGY



Stone  
Washed  
Black  
SBL

Size spec

| Size | Width (A) |      | Length (B) |      |
|------|-----------|------|------------|------|
|      | cm        | inch | cm         | inch |
| XS   | 49        | 18¾  | 67         | 26½  |
| S    | 52        | 20½  | 70         | 27½  |
| M    | 55        | 21½  | 72         | 28¼  |
| L    | 58        | 22¾  | 74         | 29   |
| XL   | 61        | 24   | 75         | 39½  |
| 2XL  | 64        | 25¼  | 76         | 30   |
| 3XL  | 67        | 26½  | 76         | 30   |



## Discharge printing suitability

Important: This guide serves as a general reference, and results may vary. We strongly recommend testing prior to production.

| Core colours                                  |  |           |          | Solid colours |                                                   |   |           | Stone washed |                                                                |                                                                 |   |   |  |
|-----------------------------------------------|--|-----------|----------|---------------|---------------------------------------------------|---|-----------|--------------|----------------------------------------------------------------|-----------------------------------------------------------------|---|---|--|
|                                               |  | Very Good | Moderate | Not Suitable  |                                                   |   | Very Good | Moderate     | Not Suitable                                                   |                                                                 |   |   |  |
| <div><div></div><div>Black<br/>BL</div></div> |  | ✓         |          |               | <div><div></div><div>Dark Navy<br/>NA</div></div> | ✓ |           |              | <div><div></div><div>Stone<br/>Washed Grey<br/>SGY</div></div> |                                                                 | ✓ |   |  |
|                                               |  |           |          |               |                                                   |   | ✓         |              |                                                                |                                                                 |   | ✓ |  |
|                                               |  |           |          |               |                                                   |   | ✓         |              |                                                                | <div><div></div><div>Stone<br/>Washed Black<br/>SBL</div></div> |   | ✓ |  |
|                                               |  |           |          |               |                                                   |   | ✓         |              |                                                                |                                                                 |   |   |  |
|                                               |  |           |          |               |                                                   |   | ✓         |              |                                                                |                                                                 |   |   |  |

## Printing Guide

| Print type                                                                         | Print type         | Printing suitability<br>0 = Not Suitable, 1 = Poor, 2 = Moderate, 3 = Good,<br>4 = Very Good, 5 = Excellent | Printing recommendations                                                                                                |
|------------------------------------------------------------------------------------|--------------------|-------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Fleece 100% Organic<br>Cotton solid colours<br>(excluding RFD & Sueded<br>colours) | Screen print       | ★★★★★                                                                                                       | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                                                                    | Discharge          | ★★★★★                                                                                                       | The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page. |
|                                                                                    | Transfer (Sticker) | ★★★★☆                                                                                                       | Follow manufacturer's recommendations for curing settings.                                                              |
|                                                                                    | Direct to garment  | ★★★★★                                                                                                       | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                                                                    | Embroidery         | ★★★★★                                                                                                       | Direct embroidery, stitched patch, labels                                                                               |

**\*Maximum heat recommendation for back neck label** Fusing 180°C / 3-6 sec, 6 psi  
Curing 180°C / 1 min

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|----------------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Fleece 100% Organic<br>Cotton Sueded Colours | Screen print       | ★★★★★                                                                                                          | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                              | Discharge          | ★★★★★                                                                                                          | The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page. |
|                                              | Transfer (Sticker) | ★★★★☆                                                                                                          | Follow manufacturer's recommendations for curing settings.                                                              |
|                                              | Direct to garment  | ★★★★☆                                                                                                          | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                              | Embroidery         | ★★★★★                                                                                                          | Direct embroidery, stitched patch, labels                                                                               |

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| Print type                                    | Print type         | Printing suitability<br>0 = Not Suitable, 1 = Poor,<br>2 = Moderate, 3 = Good,<br>4 = Very Good, 5 = Excellent | Printing recommendations                                                                                                |
|-----------------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Fleece 100% Organic<br>Cotton Heather Colours | Screen print       | ★★★★★                                                                                                          | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                               | Discharge          | ★★★★☆                                                                                                          | The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page. |
|                                               | Transfer (Sticker) | ★★★★☆                                                                                                          | Follow manufacturer's recommendations for curing settings.                                                              |
|                                               | Direct to garment  | ★★★★☆                                                                                                          | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                               | Embroidery         | ★★★★★                                                                                                          | Direct embroidery, stitched patch, labels                                                                               |

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|-------------------------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Fleece 100% Organic<br>Cotton Stone Washed<br>Colours | Screen print       | ★★★★★                                                                                                          | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                                       | Discharge          | ★★★★★                                                                                                          | The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page. |
|                                                       | Transfer (Sticker) | ★★★★☆                                                                                                          | Follow manufacturer's recommendations for curing settings.                                                              |
|                                                       | Direct to garment  | ★★★★☆                                                                                                          | Follow manufacturer's recommendations for printing and curing settings.                                                 |
|                                                       | Embroidery         | ★★★★★                                                                                                          | Direct embroidery, stitched patch, labels                                                                               |

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