



## EP302

### Product name

Earth Positive Sweatshirt

### Fibre composition / Yarn type

100% Organic Cotton Compact Spun

### Fabric type / Weight

Brushed Fleece 3-ply 8.9 oz/yd<sup>2</sup> 300 g/m<sup>2</sup>

### Commodity code

6110 2091 00

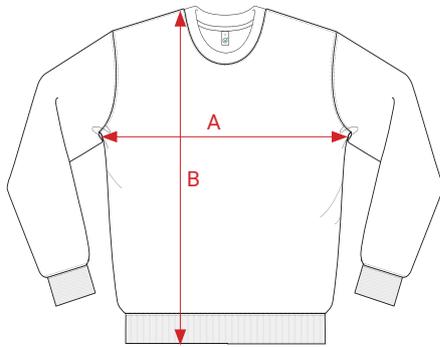
### Origin

India

### Available sizes

XS S M L XL 2XL 3XL

### Certifications



### Available colours



### Stone Washed



### Size spec

Size	Width (A)		Length (B)*	
	cm	inch	cm	inch
XS	50	19¾	66.5	26¼
S	53	20¾	69.5	27¼
M	56	22	72.5	28½
L	59	23¼	74.5	29¼
XL	62	24½	76.5	30
2XL	65	25½	78.5	31
3XL	68	26¾	80.5	31¾

Length (B)\*: The length of EP302 XL, 2XL, 3XL has been updated in production. Prior to March 2025 production the old lengths measured XL - 75.5, 2XL - 76.5, 3XL - 76.5.

## Discharge printing suitability

Important: This guide serves as a general reference, and results may vary. We strongly recommend testing prior to production.

### Core colours

	Very Good	Moderate	Not Suitable
 <b>Black</b> BL	✓		
 <b>White</b> WH	✓		

### Solid colours

	Very Good	Moderate	Not Suitable
 <b>Redy for Dye (RFD)</b> RFD			✓
 <b>Light Beige</b> SA		✓	
 <b>Bone</b> BON	✓		
 <b>Miami Pink</b> PR	✓		
 <b>Cherry Red</b> CHRE	✓		
 <b>Burnt Yellow</b> MA	✓		
 <b>Denim Blue</b> DE	✓		
 <b>French Navy</b> FRNA	✓		
 <b>Forest Green</b> FGR	✓		
 <b>Light Grey</b> GY		✓	
 <b>Light Heather</b> LHE		✓	
 <b>Dark Heather</b> DHE		✓	
 <b>Light Charcoal</b> LCH	✓		

### Faded colours

	Very Good	Moderate	Not Suitable
 <b>Faded White</b> FWH	✓		
 <b>Faded Pink</b> FPK	✓		
 <b>Faded Burgundy</b> FBU	✓		
 <b>Faded Khaki</b> FKH	✓		
 <b>Faded Mustard</b> FMU	✓		
 <b>Faded Brown</b> FBR	✓		
 <b>Faded Navy</b> FNA	✓		
 <b>Faded Black Deep Grey</b> FBDG	✓		
 <b>Faded Olive Black</b> FBL	✓		

### Stone washed colours

	Very Good	Moderate	Not Suitable
 <b>Stone Washed Pink</b> SPK	✓		
 <b>Stone Washed Burgundy</b> SBU	✓		
 <b>Stone Washed Sage Green</b> SSAG	✓		
 <b>Stone Washed Green</b> SGR	✓		
 <b>Stone Washed Denim</b> SDE	✓		
 <b>Stone Washed Grey</b> SGY		✓	
 <b>Stone Washed Black</b> SBL		✓	

## Printing Guide

Print type	Print type	Printing suitability 0 = Not Suitable, 1 = Poor, 2 = Moderate, 3 = Good, 4 = Very Good, 5 = Excellent	Printing recommendations
Jersey 100% Organic Cotton Solid Colours (excluding RFD colours)	Screen print	★★★★★	Follow manufacturer's recommendations for printing and curing settings.
	Discharge	★★★★★	The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page.
	Transfer (Sticker)	★★★★☆	Follow manufacturer's recommendations for curing settings.
	Direct to garment	★★★★★	Follow manufacturer's recommendations for printing and curing settings.
	Embroidery	★★★★★	Direct embroidery, stitched patch, labels

**\*Maximum heat recommendation for back neck label** Fusing 180°C / 3-6 sec, 6 psi  
Curing 180°C / 1 min

Print type	Print type	Printing suitability 0 = Not Suitable, 1 = Poor, 2 = Moderate, 3 = Good, 4 = Very Good, 5 = Excellent	Printing recommendations
Jersey 100% Organic Cotton RFD Colour	Screen print	★★★★★	Follow manufacturer's recommendations for printing and curing settings.
	Discharge	N/A	The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page.
	Transfer (Sticker)	★★★★☆	Follow manufacturer's recommendations for curing settings.
	Direct to garment	★★★★★	Follow manufacturer's recommendations for printing and curing settings.
	Embroidery	★★★★★	Direct embroidery, stitched patch, labels

**\*Maximum heat recommendation for back neck label** Fusing 180°C / 3-6 sec, 6 psi  
Curing 180°C / 1 min

Print type	Print type	Printing suitability 0 = Not Suitable, 1 = Poor, 2 = Moderate, 3 = Good, 4 = Very Good, 5 = Excellent	Printing recommendations
Jersey 100% Organic Cotton Stone Washed, Acid Washed & Tie Dye Colours	Screen print	★★★★★	Follow manufacturer's recommendations for printing and curing settings.
	Discharge	★★★★★	The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page.
	Transfer (Sticker)	★★★★☆	Follow manufacturer's recommendations for curing settings.
	Direct to garment	★★★★☆	Follow manufacturer's recommendations for printing and curing settings.
	Embroidery	★★★★★	Direct embroidery, stitched patch, labels

**\*Maximum heat recommendation for back neck label** Fusing 180°C / 3-6 sec, 6 psi  
Curing 180°C / 1 min

## Printing Guide

Print type	Print type	Printing suitability 0 = Not Suitable, 1 = Poor, 2 = Moderate, 3 = Good, 4 = Very Good, 5 = Excellent	Printing recommendations
Jersey 100% Organic Cotton Heather Colour	Screen print	★★★★★	Follow manufacturer's recommendations for printing and curing settings.
	Discharge	★★★★☆	The results may vary from one colour to another. Refer to our discharge printing recommendations on the following page.
	Transfer (Sticker)	★★★★☆	Follow manufacturer's recommendations for curing settings.
	Direct to garment	★★★★★	Follow manufacturer's recommendations for printing and curing settings.
	Embroidery	★★★★★	Direct embroidery, stitched patch, labels

**\*Maximum heat recommendation for back neck label** Fusing 180°C / 3-6 sec, 6 psi  
Curing 180°C / 1 min